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SPECIFICATION FOR CARDAMOM (CAPSULES AND SEEDS)

(Second Revision)

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BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110002

Indian Standard

SPECIFICATION FOR CARDAMOM (CAPSULES AND SEEDS)

(Second Revision)

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IS: 1907 - 1984

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AMENDMENT NO. 1 JANUARY 1996 TO IS 1907: 1984 SPECIFICATION FOR CARDAMOM (CAPSULES AND SEEDS)

(Second Revision)

- (Page 4, clause 2.4) Substitute '3 of IS 1797: 1985' for '4 of 7 1973'.
- (Page 4, foot-note) Substitute '•Methods of test for spices and condiments (second revision)' for the existing.
- (Page 5, clause 2.5, line 4) Substitute '9 of IS 1797: 1985, for '10 of IS: 1797 1973.
- (Pag. 5, clause 2.6, last line) Substitute 'IS 1797: 1985' for 'IS: 1797 1973'.
- (Page 5, clause 2.7, last line) Substitute '4 of IS 1797: 1985°, for '5 of IS: 1797 1973°.
- (Page 5, clause 2.9, line 4) Substitute '4 of IS 1797: 1985', for '5 of IS: 1797 1973'.
- (Page 5, clause 2.11, line 3) Substitute '4 of IS 1797: 1985' for '5 of IS: 1797 1973'.
 - (Page 5, clause 2.11) Insert the following new clause after 2.11:
- '2.12 Total Ash The total ash content in cardamom capsule and seed, when tested in accordance with the method given in 6 of IS 1797: 1985, shall be not more than 8.5 percent and 4.5 percent respectively.'
- (Page 5, foot-note) Substitute "Methods of test for spices and condiments (second revision)" for the existing.
- (Page 8, clauses 4.1, 4.1.1 and 4.1.2) Substitute the following for the existing clause:
- '4.1 Packing Cardamom capsule or seed shall be packed in clean, sound and dry container made of metal, glass, food grade polymers, wood or jute bags. The wooden boxes or jute bags shall be suitably lined with moisture proof lining

Amend No. 1 to IS 1907: 1984

which does not impart any foreign smell to the product. The packing material shall be free from fungal or insect infestation and should not impart any foreign smell. Each container shall be securely closed and sealed.'

(Page 8, clause 4.2) — Substitute the following for the existing clause:

- '4.2 Marking The following particulars shall be marked directly on each package/container on a label attached to or fixed on the package:
 - a) Name and address of the manufacturer or packer;
 - b) Name of material (Capsule or Seed);
 - c) Trade name and brand name, if any;
 - d) Grade designation;
 - e) Batch or code number:
 - f) Net mass;
 - g) Month and year of packing;
 - h) Best before (month and year); and
 - j) Any other markings required under the Standards of Weights and Measures (Packaged Commodities) Rules, 1977 and the Prevention of Food Adulteration Act. 1954 and the Rules framed thereunder.'

(Page 9, clause 5.1) — Substitute 'IS 13145: 1993', for '3 of IS: 1797 - 1973'.

(Page 9, foot-note) — Substitute the following for the existing:

(FAD9)

[&]quot;Spices and condiments — Methods of sampling (first revision)."

AMENDMENT NO. 2 MAY 2008 TO

IS 1907: 1984 SPECIFICATION FOR CARDAMOM (CAPSULES AND SEEDS)

(Second Revision)

(Page 5, clause 2.12) — Insert the following clause after 2.12:

'2.13 Salmonella

Salmonella should be absent in 25 g when determined by the method given in IS 5887 (Part 3): 1999†.'

(Page 5, footnote) — Insert the following footnote at the end:

'†Methods for detection of bacteria responsible for food poisoning: Part 3 General guidance on methods for the detection of salmonella (second revision).'

(FAD 9)

Indian Standard SPECIFICATION FOR CARDAMOM (CAPSULES AND SEEDS)

(Second Revision)

O. FOREWORD

- **0.1** This Indian Standard (Second Revision) was adopted by the Indian Standards Institution on 22 June 1984, after the draft finalized by the Spices and Condiments Sectional Committee had been approved by the Agricultural and Food Products Division Council.
- **0.2** Spices and condiments are in common use in this country. Some of them are also exported in considerable quantities. Cardamom is one of the important commodities exported from India.
- **0.3** This Indian Standard was first published in 1961 and was revised in 1966. This second revision includes requirements for capsules. Changes were made with respect to moisture and volatile oil content based on new data and experience gathered.
- 0.4 This standard takes into consideration the prevailing methods of trade and has adopted grades formulated by the Directorate of Marketing and Inspection for being incorporated in the Agmark (Grading and Marking) Rules, framed under the Agricultural Produce (Grading and Marking) Act, 1937.
- **0.5** In the preparation of this standard, due consideration has been given to the provisions of the *Prevention of Food Adulteration Act*, 1954 and the Rules framed thereunder. However, this standard is subject to the restrictions imposed under this Act, wherever applicable.
- 0.6 For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be sounded off in accordance with IS: 2-1960*. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

^{*}Rules for rounding off numerical values (revised).

1. SCOPE

- 1.1 This standard prescribes the requirements for cardamom, Elettaria cardamomum (L.) Maton (CHHOTI ELACHI) of the family Zingiberaceae.
- 1.2 This standard does not cover the capsules or seeds of the genus Amonum.

2. REQUIREMENTS

2.1 Description

- 2.1.1 Cardamoms with Capsules The cardamoms shall be the nearly ripe fruits of Elettaria cardamomum (L.) Maton in the form of capsules which have been dried. The capsules shall be of colour ranging from light green to brown, cream and white; global in size or three-cornered having a ribbed appearance. The capsules may be clipped and their pedicels removed. The capsules shall be well formed and with sound cardamom seeds inside. The capsules may also be bleached. The cardamoms may be graded on the basis of colour, clipping, size, mass per litre, bleaching or otherwise, proportions of extraneous matter, or place of origin.
- 2.1.2 The cardamom seeds capsules may also be decorticated and the separated seeds packed for trade purposes. The cardamom seeds may be graded on the basis of mass per litre and proportions of extraneous matter (see 2.7) and light seeds (see 2.11).
- 2.2 Taste and Aroma or Flavour The taste and aroma or flavour of cardamoms in caspules and seeds shall be characteristic and fresh. The material shall be free from foreign taste and aroma or flavour, including rancidity and mustiness.
- 2.3 Freedom from Moulds, Insects, etc Cardamoms in capsules and seeds shall be free from visible moulds and insect infestation.

Notic — Thrip marks alone on capsules shall not lead to the conclusion that the capsules have been infested by insects.

2.4 Mass per Litre— The mass of cardamons in capsules and seeds shall be as prescribed in Table 1. The mass of cardamons contained in one litre shall be determined in accordance with the method given in 4 of IS: 1797-1973*.

^{*}Methods of sampling and test for spices and condiments.

- 2.5 Moisture Content The moisture content in all grades of cardamom except the grade 'Bleached' or 'Half bleached' shall not exceed 10 percent (v/m) when determined in accordance with the method given in 10 of IS: 1797-1973*. The moisture content in the grade Bleached or half bleached shall not exceed 13 percent (v/m) when determined by the same method.
- 2.6 Volatile Oil Content The volatile oil content of different grades of cardamom capsules shall be not less than 3.5 percent (v/m) on capsule basis and in the case of seed grades it shall not be less than 4.0 percent (v/m) on the seed basis when determined in accordance with the method given in 15 of IS: 1797-1973*.
- 2.7 Extraneous Matter The proportion of calyx pieces, stalk bits and other extraneous matter in cardamom in capsules and seeds shall be not more than 5 piecent and 2 percent by mass, respectively, when determined in accordance with the method given in 5 of IS: 1797-1973*.
- 2.8 Empty and Malformed Capsules The proportion of empty capsules which are without any seeds or malformed capsules which are scantily filled with seeds shall not be more than 5 percent by count. For this purpose, 100 capsules from the sample shall be opened out and the number of empty and malformed capsules counted.
- 2.9 Immature and Shrivelled Capsules The proportion of immature and shrivelled capsules, which are not fully developed, shall be not more than 7 percent by mass and shall be determined after separating them in accordance with the method given in 5 of IS: 1797-1973*. Percentage of immature and shrivelled capsules shall be not more than the limit prescribed for each grade in Table 1.
- 2.10 Blacks and Splits Blacks include capsules having visible blackish to black colour and splits include those capsules which are open at corners for more than half the length. The proportion of blacks and splits shall be not more than 15 percent by count. For this purpose, 100 capsules shall be taken from the sample and the number of blacks and splits separated and counted.
- 2.11 Light Seeds The proportion of light seeds in cardamom seeds shall be not more than 5 percent by mass, when separated in accordance with the method given in 5 of IS: 1797-1973*. Light seeds shall include seeds which are brown or red in colour broken or immature and shrivelled.

^{*}Methods of sampling and test for spices and condiments.

EMENTS	GENERAL CHARAC- TERISTICS	(11)			3-cornered	and having a ribbed	appearance			Global	•		pedicels separated	4 4
REQUIR	Сосоия	(10)		(Deep green,	green or light	green		Golden to light	creamy Creamy.	light	green!-	greeni-	brownish to brown
D THEIR	M. ss IN g/1 Min	(6)	435	415	385	330	320	260	450	435	415	000	350	780
SULES AN	Size (Dia of Holes in mm of the Sieve on Which Retained	8)	7.0	0.9	2.0	4.0	4 ·0	3.5	8.0	7.5		>	2.0	မေ လ
1TH CA1	LACKS AND SPLITS, BRCENT BY COUNT	6	Ä	Nii	N	10.0	12.0	15.0	Nii	Ν̈Ξ	77	=	10.0	15.0
(Clauses 2.4 and 3.3	INCA- TURE AND SHRI- VELLED CAP- SULES, PERCENT WEIGH	(9)	2.0	2.0	5.0	2.0	0.7	ļ	Nii	3.0	ن ر. د د	>	0.1	١
CARDAN (Cloud	UN-CLIF- FED CAP- SULES, PERCENT BY COUNT Max	(5)	N:	Nii	Ë	Nii	N.	Z	Nii	N.	 	; ,	2.0	I
IONS OF	- EMPTY AND MAL- PORNED CAP- SULES, PRECENT BY COUNT	()	5.0	2.0	3-0	5-0	2.0	1	N.	5.0	ლ . ტ .	>	5.0	ı
DESIGNAT	EXTRANGOUS WATTER, PERCENT MY MASS Max	(3)	Nii	Nii	Z	Nii	Z	N:	N	Z	Z ;		ïZ	Ë
TABLE 1 GRADE DESIGNATIONS OF CARDAMOM WITH CAPSULES AND THEIR REQUIREMENTS (Clauses 2.4 and 3.3)	Trade Name	(2)	Cardamom	Cardamom	Cardamom	Shipment	Shipment	green 2 Light	Extra bold	Bold	Superior	or Motta	green Shipment	Light
TABLE	GRADE DESIGNATION	(1) Alleppey	green AGEB	AGB	AGS	NGS1	AGS2	AGL Coord		CGB	ទ្ធខ្ល	3	80	Š

Pale, cre- Fully deve- amý or loped cap- dull white cules bleas-	corn with			_	5		٠.	Dried and mixed cap-	different	Elettaria	
Pale, amý	, ^	_		White,	green light grey		I	1 1	i	i	1
•	340 340 300	,	94	460	435	. 435	435	415 385	350	320	260
	8.5 7.0 5.0		7.0	2.0	4.3	4	2.0	6.0 5.0	4.0	4.0	3.5
			Ë	Nii	N.	N.	N:	IIZ Ziz	10-0	12.0	15.0
	222		E.	Z	Nii	I.S.	2.0	2.0 5.0	7.0	7.0	!
	ZZZ		ij	N ^I I	7	Ä	I]]	1	ı	i
	222		1.0	1.0	5.0	5.0	5.0	3.0 3.0	2.0	5.0	1
			N.	N.	N.	Ë	i	11	1	ı	1
ached		<u>ə</u>	Mysore/Manga- lore bleachable cardamom. A.	Mysore, Manga- lore bleachable cardamom. A.	Mysore/Manga- lore bleachable bulk cardamom:	Mysore/Manga- lore bleachable bulk cardamom: unclipped	Mixed extra	bold Mixed bold Mixed supe-		Mixed ship-	ment 11 Mixed light
half bleached	BL1 BL2 BL3	Bleachable white	BWI	BW2	BW3	BW4	MEB	MB	MSI	MS2	ML

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3. GRADES

- 3.1 The cardamoms in capsules and seeds may also be graded (see 2.1.1) before packing.
- 3.2 There shall be 25 grades of cardamom with capsules and 3 of cardamom seeds.
- 3.3 The designations of the grades and their requirements are given in Table 1 for cardamom with capsules and in Table 2 for cardamom seeds.

TABLE 2 GRADE DESIGNATIONS OF CARDAMOM SEEDS AND THEIR REQUIREMENTS

Grade Desig- nation	TRADE NAME	EXTRANEOUS MATTER, PERCENT BY MASS, Max	LIGHT SEEDS, PERCENT BY MASS, Afax	Mass IN g/l Min	General Characteris- tics
(1)	(2)	(3)	(4)	(5)	(6)
CS1	Prime	0.5	3.0	675	Decorticated and
CS2 .	Shipment	1.0	5.0	660	dry seeds of any variety of Eletteria (Car-
CS3	Brokens	2.0	•		damomum

4. PACKING AND MARKING

4.1 Packing

- 4.1.1 Capsules Cardamoms with capsules shall be packed in clean, sound and dry tinplate containers or wooden cases suitably lined with polyethylene or waterproof paper or kraft paper or in new jute bags lined with polyethylene or waterproof paper.
- 4.1.2 Seeds Cardamom seeds shall be packed in clean and dry tinplate containers or wooden cases lined with polychylene or waterproof paper or kraft paper.
- 4.2 Marking The following particulars shall be marked or labelled on each container:
 - a) Name of the material, and the trade-name or brand name if any;
 - b) Name and address of the manufacturer or the packer;

- c) Batch or code number;
- d) Net mass in metric units;
- e) Grade of the material (if graded); and
- f) Country of origin.

5. SAMPLING

5.1 Representative samples of the material shall be drawn and tested for conformity to this specification as prescribed in 3 of IS: 1797-1973*.

Methods of sampling and test for spices and condiments.

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