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भारतीय मानक

2010

रंग रोगन, वार्निश तथा संबद्ध उत्पादों के नमूने लेने और परीक्षण की पद्धतियाँ

भाग 6 रंग रोगन की परतों पर टिकाऊपन परीक्षण अनुभाग 4 लेपनों के ह्रास (मूल्यांकन के लिए चित्रीय सामग्री) (तीसरा पुनरीक्षण)

Indian Standard

METHODS OF SAMPLING AND TEST FOR PAINTS, VARNISHES AND RELATED PRODUCTS

PART 6 DURABILITY TESTS ON PAINT FILMS

Section 4 Degradation of Coatings (Pictorial Aids for Evaluation)

(Third Revision)

UDC 667.613:620.169.1

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BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110002 Paints (Other than Industrial Paints) and Allied Products Sectional Committee, CHD 020

FOREWORD

This Indian Standard (Part 6/Sec 4) (Third Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Paints (Other than Industrial Paints) and Allied Products Sectional Committee had been approved by the Chemical Division Council.

This standard is one of a series dealing with sampling and testing of paints, varnishes and related products. In the preparation of this standard, considerable assistance has been derived from ASTM D-714.

In reporting the result of a test or analysis made in accordance with this standard, if the final value, observed or calculated, is to be rounded off, it shall be done in accordance with IS 2: 1960 'Rules for rounding off numerical values (revised)'.

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1 SCOPE

This standard (Part 6/Sec 4) prescribes the method for evaluation of the degree of flaking (scaling) and blistering, that may develop in the paint system, by comparison with photographic standards.

2 REFERENCES

The Indian Standard listed below is the necessary adjunct to this standard:

IS No.

Title

1303:1973

Glossary of terms relating to paints (second revision)

3 DEFINITION

For the purpose of this standard, the definitions given in IS 1303: 1983 shall apply.

4 REFERENCE STANDARDS

- 4.1 The photographic reference standards as given in Fig. 1 of ASTM D-714 are representative of the degree of flaking (scaling) of exterior paint films.
- **4.2** Fig. 2 to 5 of ASTM D-714 are the photographic reference standards and illustrate two characteristics of blistering-size and frequency.

4.2.1 Size

Reference standards have been selected for four

steps as to size on a numerical scale from 1 to 5, in which 5 represents no blistering. Blistering standard No. 4 represents the smallest size blister easily seen by the unaided eye. Blistering standards No. 3, 2 and 1 represent progressively larger sizes.

4.2.2 Frequency

Reference standards have been selected for four steps in frequency at each step in size, designated as follows:

Dense — D

Medium dense - MD

Medium - M, and

Few - F

5 PROCEDURE

5.1 The paint film is subjected to the test conditions agreed upon by the purchaser and the supplier. Then evaluate the paint film for the degree of flaking and/or blistering by comparison with the photographic reference standards as in Fig. 1 to 5 of ASTM D-714.

NOTE — It must be realized that degree of failure will vary over any given area. Therefore, an average portion of the film shall be used for comparison. On larger surfaces, it is recommended that ratings be made at several locations and the mean and range reported.

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