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AMENDMENT NO. 1 JULY 1975 TO IS a 7040 1072 EDECLETCATION FOR

IS: 7042-1973 SPECIFICATION FOR CARPENTERS' RATCHET BRACE

Corrigendum

(Page 1, clause 2, figure) — Substitute ' $E\phi$ ' for ' $F\phi$ ' and ' $F\phi$ ' for ' $E\phi$ '.

(EDC 12)

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AMENDMENT NO. 2 DECEMBER 1981

TO

1S:7042-1973 SPECIFICATION FOR CARPENTERS' RATCHET BRACE

Corrigendum

(Page 2, clause 4) - Substitute 'IS:7125-1974' for 'IS:7025-1974'.

(EDC 12)

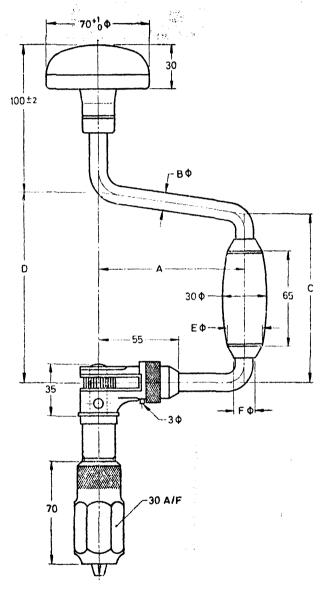
Reprography Unit, ISI, New Delhi, India



Indian Standard

SPECIFICATION FOR CARPENTERS' RATCHET BRACE

- 1. Scope Covers the requirements for carpenters' ratchet brace.
- 2. Dimensions



All dimensions in millimetres.

Nominal Size (2×A)	A ± 2	8	C +3 0	D +3 -0	E	F
125	62 '5	12	110	125	14	24
200	100	12	115	130	14	24
250	125	12	130	150	14	24
300	150	12	145	160	14	24
350	175	12	145	170	16	26

Adopted 30 October 1973

© January 1974, ISI



IS: 7042 - 1973

- 2.1 Tolerances on untoleranced dimensions shall be in accordance with best prevalent manufacturing practice.
- 2.2 The ratchet shall have 12 teeth. The ratchet drive shall be of open type.
- 3. Designation A ratchet brace of 250 mm nominal size shall be designated as:

Brace 250, IS: 7042

- 4. Material and Other Requirements According to IS:7025for carpenters' braces'.
- 5. Marking Braces shall be marked with the nominal size, manufacturer's name, initials or recognized trade-mark and the year of manufacture.
- 5.1 ISI Certification Marking Details available with the Indian Standards Institution, New Delhi 110001.

EXPLANATORY NOTE

While preparing this standard assistance has been derived from the specification issued by the Chief Inspectorate of General Stores, Kanpur on the subject and the following standards:

BS 1978: 1965 Bit braces. British Standards Institution.

PN-64 Narzedzia do recznej obrobki drewna Korba do swidrow z uchwytem dwuszczeKowym D-54310 (Brace for drills with two-jaw chuck). Polski Komitet Normalizacyjny.